

## **General mounting instructions for strut bars**

### **Front strut bars you have to install on the available fixtures on the wheel housing domes:**

- Vehicle remains on the floor (Don't lift it!).
- Remove the nuts from the stud bolts on the wheel housing domes.
- Loosen the screws left and right on the brackets from the front strut bar when it is a 3-pieces strut bar.
- Put the front strut bar on the wheel housing domes.
- Fasten the brackets with the nuts from the stud bolts (torque according to manufacturer's instructions).
- Pull the screws left and right on the brackets from the front strut bar tight when it is a 3-pieces strut bar (torque 44 Nm).

### **Front strut bars where you have to drill holes for the installation:**

- Put the front strut bar on the wheel housing domes.
- Bait the holes central.
- Drill the holes and deflash / cut it.
- Corrosion protection to the drill holes.
- Install the front strut bar with our mounting material (torque 24 Nm).

**Front / below strut bars:**

- Install the front / below strut bar on the triangular control arm.
- When there are no original screws from the car manufacturer are provided we deliver our mounting material (torque according to manufacturer's instructions).

**Rear strut bars you have to install on the available fixtures on the wheel housing domes:**

- Vehicle remains on the floor (Don't lift it!).
- Remove the nuts from the stud bolts on the wheel housing domes.
- Loosen the screws left and right on the brackets from the rear strut bar when it is a 3-pieces strut bar.
- Put the rear strut bar on the wheel housing domes.
- Fasten the brackets with the nuts from the stud bolts (torque according to manufacturer's instructions).
- Pull the screws left and right on the brackets from the rear strut bar tight when it is a 3-pieces strut bar (torque 44 Nm).

**Rear strut bars where you have to drill holes for the installation:**

- Put the rear strut bar between the wheel housing domes (approximately 20 cm from the floor of the boot high to the wheel housing domes / vehicle significant).
- Bait the holes central.
- Drill the holes and deflash / cut it.
- Corrosion protection to the drill holes.
- Install the rear strut bar with our mounting material (torque 24 Nm).